

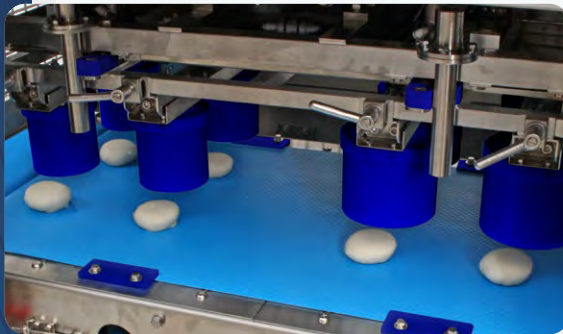
**MOLDS INTO BEAUTIFUL ROUND SHAPE DOUGH BALL WITH  
SMOOTH SKIN WITHOUT ANY DAMAGE**

# CUP ROUNDER

**SR002**

Connected after the V4-Twin Divider. Forms dough pieces divided by V4-Twin Divider into a beautiful ball shape with smooth surface for high quality products. Places dough seam side down.

- *High quality bread can be produced with no damage to the dough.*
- *Also applicable for soft and sticky dough.*
- *Very quick product size change due to easy cup replacement.*



## 1-row operation

ROUNDING WEIGHT RANGE: **150 - 250 g**  
PRODUCTION CAPACITY (MAX.): **1200 pcs./h**

## 2-row operation

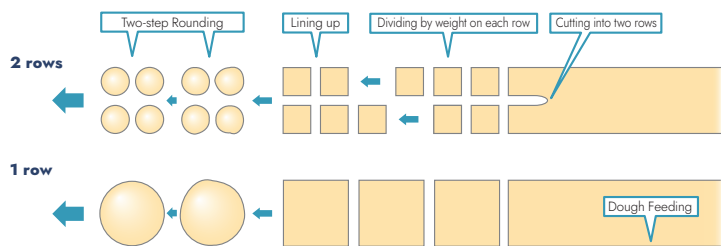
ROUNDING WEIGHT RANGE: **40 - 150 g**  
PRODUCTION CAPACITY (MAX.): **2400 pcs./h**

\* Product specification may vary depending on dough condition and characteristics.



# Divide-Rounder Line by STRESS FREE System

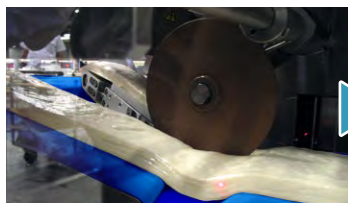
## Forming Flow



Cup Rounder (SR002)

V4-Twin Divider (VX222)

### ① Cut into two rows



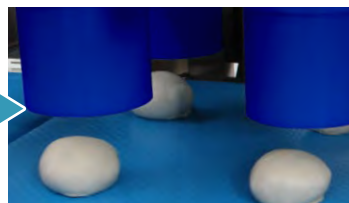
### ② Separation



### ③ Weighing cut



### ④ Rounding



## Product Variations



Brötchen



Raisin Bread



Boule



Cheese Boule



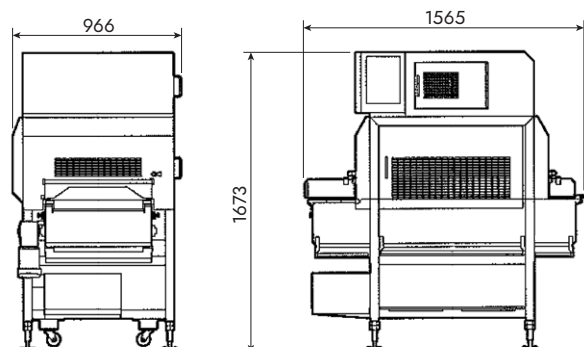
Brioche



English bread

## Dimensions

Unit: mm



## Specifications / Capacity

Model code	<b>SR002</b>	
Length	1565 mm	
Width	966 mm	
Height	1673 mm	
Weight	500 kg	
Electric Capacity	1.24 kW	
Belt Speed	3.5 - 20 m/min	
Number of Row	<b>2-rows</b>	<b>1-row</b>
Product Weight	40 - 150g	150 - 250g
Production Capacity	2400 (10rpm x 4 x 60min)	1200 (10rpm x 2 x 60min)

※ Product size can be changed by changing dough weight on V4-Twin Divider and cup size.  
 ※ Specifications may vary depending on the dough conditions. Please test your own dough at our test lab.  
 ※ Also available for higher capacity Cup Rounder. Please contact Rheon offices for more information.

The specifications are subject to change without notice and without obligation.  
 All Rights Reserved. Reproduction, adaptation or translation without prior written permission is prohibited.

# RHEON

## RHEON AUTOMATIC MACHINERY CO., LTD.

Head Office: 2-3 Nozawa-machi, Utsunomiya 320-0071, Japan  
 Phone: 028-665-1111 Fax: 028-665-3346 E-mail: info@rheon.com  
 URL: <https://www.rheon.com>

## RHEON U.S.A.

2 Doppler, Irvine, CA 92618, U.S.A.  
 Phone: 949-768-1900 Fax: 949-855-1991 E-mail: us.info@rheon.com  
 URL: <http://www.rheonusa.com>

## RHEON U.S.A. NJ BRANCH

700 Huyler Street Teterboro, NJ 07608, U.S.A.  
 Phone: 201-487-0600 Fax: 201-487-0610 E-mail: us.east@rheon.com

## RHEON AUTOMATIC MACHINERY GmbH

Tiefenbroicher Weg 30, 40472 Düsseldorf, Germany  
 Phone: 0211-471950 Fax: 0211-424129 E-mail: de.info@rheon.com  
 URL: <https://www.rheon-europe.com>

## RHEON AUTOMATIC MACHINERY GmbH ULM BRANCH

Saumweg 30, 89257 Illertissen, Germany  
 Phone: 07303-1599410 Fax: 07303-15994111 E-mail: de.info@rheon.com  
**RHEON AUTOMATIC MACHINERY CO., LTD. TAIWAN BRANCH**  
 5F., No.118, Xinhua 1st Rd., Neihu District, Taipei City, Taiwan (R.O.C.)  
 Phone: 02-2792-3525 Fax: 02-2792-3529 E-mail: tw.info@rheon.com  
**RHEON AUTOMATIC MACHINERY CO., LTD. SHANGHAI OFFICE**  
 ROOM30, 5F G1FCII, 1438Hongqiao Road, changning District, Shanghai  
 Phone: 86-21-61976378 Fax: 86-21-61976380